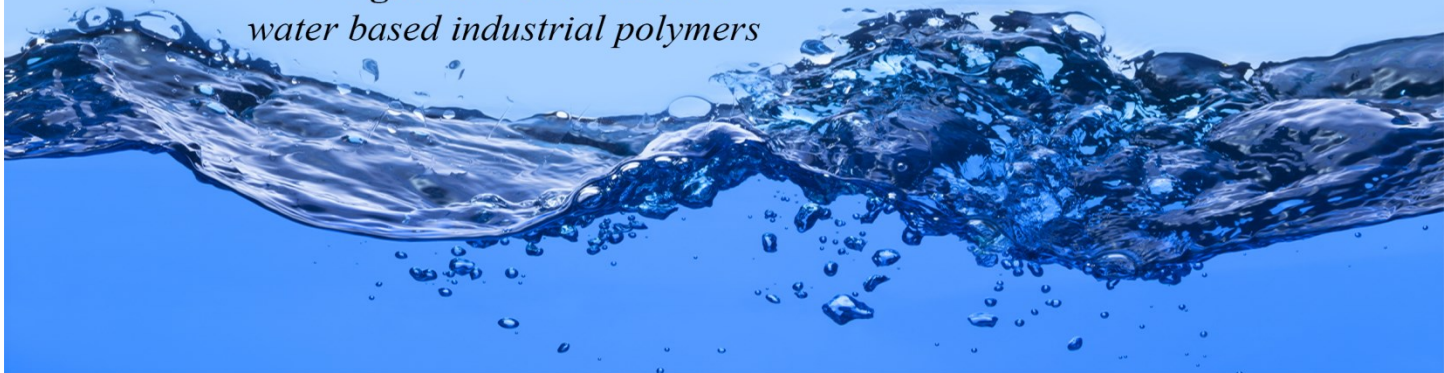




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*water based industrial polymers*



## Ottopol S-75 Technical Data Sheet

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### Product Specifications

Description -----	Acrylic Emulsion	Appearance-----	Translucent Emulsion
Solids-----	43.0 - 45.0%	Specific Gravity -----	1.0552
pH-----	8.0 - 9.0	Weight/Gallon -----	8.80
Viscosity -----	500 - 1500 cps	Freeze Thaw Stability ----	Keep from Freezing
Flash Point-----	Same as Water	FDA Status -----	175.300 175.180
Glass Transition Temperature -----	25 Degrees C	USDA Status-----	None

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### ADHESION TO SUBSTRATES

Inks and coatings have exceptionally good adhesion to vinyl and other non-porous substrates that require a hard film.

### IMPROVED FLOW, LEVELING & OPEN TIME

The S-75 provides excellent resolubility properties for flexo and gravure printing applications. The flow and leveling characteristics will provide a high gloss finish. The resin also provides non-curling properties.

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